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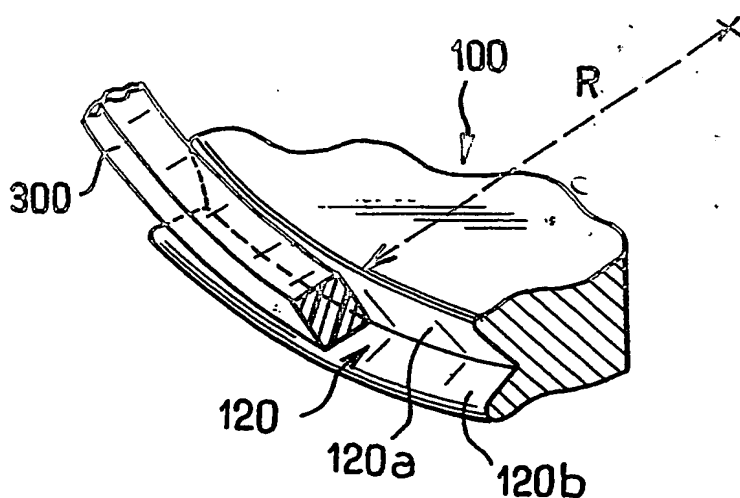
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(54) Title: A CUTTING HEAD FOR A BRUSH CUTTER, EDGE TRIMMER OR SIMILAR



(57) Abstract: A cutting head for brush cutter, edge trimmer or similar comprises a passageway (112) for a cutting string (300) and at least one fillet (120) to support the string extending between a string outlet region of the said passageway and peripheral region of the head. According to the invention, the surface of the fillet presents a recessed profile (120a, 120b) which is substantially complementary to a part of the cross-section of the cutting string (300), in order to guide the cutting string in this recess when the string flexes in a direction opposite to the rotation of the head to rest against the fillet. Thus the trajectory of the string can be stabilized and its fatigue limited when there are successive impacts against the fillet.

A CUTTING HEAD FOR A BRUSH CUTTER, EDGE TRIMMER OR
SIMILAR

The present invention concerns in general the field
5 of devices for cutting vegetation, such as brush cutters,
edge trimmers, etc.

In this type of device, one or more cutting strings,
unwound from a reserve or in the form of individual
strands, are solidly attached to a cutting head driven in
10 rotation by a motor driving the device, while extending
substantially radially in relation to the axis of
rotation.

In basic implementations, the string outlet
passageways are often formed by metallic or similar
15 eyelets mounted on a peripheral surface of the head and
through them respective strands of string emerged from
the head.

During use of the device, in which the cutting head
rotates at high speed, the cutting string may be heavily
20 acted upon, in particular by robust parts of plants
(trunks, etc.) or by obstacles (stones, etc.). In this
case, it will tend to depart from the radial direction in
which, under the effect of centrifugal force, it tends to
move. The result is flexions which are extreme, in
25 amplitude and in frequency, of the string in the vicinity
of the eyelet, and the string breaks in this region very
frequently.

This obliges the operator either to replace the
string (in the case of strings made up of individual
30 strands), or to unwind another length of string from a
reserve (spool) situated inside the head, an operation
made all the more difficult when the string, having

broken level with the eyelet, is not directly accessible to the operator's fingers.

This operation is therefore awkward in both cases.

Cutting heads have also been developed in which, at
5 the string outlet, a fillet to support the string is provided on either side of this outlet, in order to limit the bending stresses to which the string is exposed when it is acted upon as described above. The fatigue of the string is effectively reduced, and breakages less
10 frequent. Documents US-A-4 043 037, US-A-4 062 114, US-A-4 335 510, EP-A-0 824 854 and US-A-6 035 618 give examples of heads fitted with such fillets, with various degrees of curvature.

In addition, documents US-A-4 054 992 and US-A-
15 4 362 007 illustrate fillets which have a somewhat hollow profile, but the guidance of the string is not expected to be significantly improved during movements of great amplitude.

The present invention aims to improve these curved
20 surfaces for the cutting string in order notably to better stabilize the trajectory of the string and diminish the fatigue of the string during successive flexions of possibly high amplitude.

Specifically it proposes a cutting head for a brush
25 cutter, edge trimmer or similar, of the type comprising a passageway for a cutting string and at least one fillet to support the string extending between a string outlet region of the said passageway and a peripheral region of the head, characterized in that the surface of the fillet
30 presents a recessed profile which is substantially complementary to a part of the cross-section of the cutting string, in order to guide the cutting string in

this recess when the string flexes in a direction opposite to the rotation of the head to rest against the fillet.

Certain preferred, but non-limitative, aspects of
5 this cutting head are:

- * the recess formed in the fillet joins the string passageway in a substantially continuous manner.

- * the fillet is situated on a widening of the string passageway in the vicinity of a string outlet.

10 * the profile of the surface of the fillet is constant.

- * the string passageway is disposed so as to maintain the cutting string in a given orientation.

- * the string has a polygonal cross-section, with a
15 ridge situated at the level of its trailing edge.

- * the recessed profile is in the general form of a V.

- * the string possesses a cutting ridge at the level of its leading edge.

20 * the fillet joins the peripheral region of the head substantially tangentially.

- * a secondary fillet is provided on the side of the string passageway opposite the fillet with recessed profile, this secondary fillet also having a recessed
25 profile.

- * the cutting string has a cross-section symmetrical in relation to an axial mid-plane, and the recessed profiles of the two fillets are identical.

- * the recess of the fillet or of each fillet is
30 formed in the region where the two parts assembled to form together the string passageway and the fillet or the fillets meet.

The invention also proposes a vegetation cutting device such as a brush cutter, edge trimmer or similar, characterized in that it comprises a cutting head as defined above and a motor suitable for driving said head
5 in rotation.

Other aspects, aims and advantages of the present invention will appear more clearly from the following detailed description of the preferred embodiments of the latter, given by way of non-limitative example and made
10 with reference to the appended drawings in which:

Figures 1 to 3 are three views in side elevation illustrating a cutting head according to one embodiment of the invention.

Figure 4 is a plan view of a generally disc-shaped part constituting a portion of a cutting head according
15 to the invention.

Figure 5 is a profile view of two disc-shaped parts assembled to form the cutting head.

Figure 6 is a profile view of a generally disc-shaped intermediate part that can, with two other parts,
20 form another cutting head according to the invention.

Figure 7 is a profile view of this other cutting head in the assembled state.

Figure 8 is a schematic plan view of the cutting
25 head in Figure 7, with four strands of cutting string mounted in the latter.

Figure 8A shows in perspective a curved bearing zone defined by the cutting head for one of the strands.

Figure 9 illustrates a detail of the disc-shaped
30 part in Figure 4, fitted with a device for locking a strand of string.

Figure 10 is a view in cross-section along the line X-X in Figure 9.

Figure 11 is a cross-sectional view of a first variant of embodiment of the string locking device.

5 Figure 12 is a view in perspective of a locking member belonging to the locking device in Figure 11.

Figure 13 is a cross-sectional view of a second variant of embodiment of the string locking device.

10 Figure 14 is a cross-sectional view of a third variant of the string locking device.

Figure 15 is a plan view of a fourth variant of the string locking device, and

Figure 16 is a view in section along the line XVI-XVI in Figure 15.

15 It will be noted as a preliminary matter that, from one figure to the other, the identical or similar elements or parts have, wherever possible, been identified by the same reference marks.

20 Figures 1 to 3 represent a cutting head for a brush cutter, edge trimmer and similar according to the invention, globally identified by the reference 100, suitable for being mounted on the extremity of a drive shaft 200 provided for the purpose, fixing arrangements 202 (washer, nut, mechanism of indexation in rotation),
25 as well as a counterplate intended to cooperate with the said fixing arrangements in a manner completely conventional in itself.

30 The cutting head is implemented here by overlaying and assembling two disc-shaped parts 110a and 110b concentric with the axis of rotation of the drive shaft 200 and comprising, on their faces turned one towards the other, arrangements for running of strands of string and

for retaining those strands as will be seen in detail below.

Figure 1 illustrates the cutting head 100 before assembly to the shaft 200, whereas Figures 2 and 3 illustrate, respectively in a view with partial cutaway and a view in elevation, the cutting head mounted on the shaft.

With reference now to Figure 4, this shows a disc-shaped part 110 (possibly one of the parts 110a and 110b in Figures 1 to 3) contributing to the implementation of the cutting head. It is provided with a central orifice 1100 through which the drive shaft 200 can pass.

This part 110 comprises a set of 45° bevels 111, 111' (outer bevels) and 111'' (central bevel) delimiting internally the portions of the part that are raised and externally the portions of the part that are recess. The overall contour of the bevels is here circular and follows the contour of the disc, set back at a certain distance from this contour.

In particular, two bevels 111, 111'' extend in a rectilinear and adjacent manner the one to the other to delimit a first zone 112 of cutting string strand passageway, this passageway opening onto the outside at a first opening 113 and a second opening 115, for the outlet of a strand of a cutting string. The axis A along which the zone 112 extends is situated a certain distance, marked D, from the centre C of the disc-shaped part.

At the opening 113, the radius of curvature of the bevels is small, it being simply to guide the strand of string when it is put in place.

At the string outlet 115, the bevel 111'' defines a curved bearing zone 120, connected for preference without change of slope on the one hand with the string passageway zone 112 and on the other hand with the circular peripheral zone formed jointly by the three bevels. This curved bearing zone 120 supports the strand of string during cutting, in particular when, when the cutting head rotates, it encounters obstacles resisting cutting and causing it to give way (the direction of rotation of the cutting head being given by the arrow F). It is important to note here, according to one aspect of the invention, that, due to the lateral offset of the string passageway 112 in relation to the centre C of the part 110, that is in relation to the axis of rotation of the cutting head, it is possible to give the curved bearing zone 120 a radius of curvature which is much greater than that which could be achieved, as in the prior art, with a string passageway extending geometrically from the centre C.

Specifically, in the case of the prior art, knowing that the central zone of the cutting head is necessarily occupied by the shaft, very little room is available in the axial direction for implementing on the one hand the locking of the strand of cutting string, and on the other hand the curved bearing surface.

On the contrary, due to the arrangement of the invention, a much greater radius of curvature R can be envisaged and this can (at least locally) be equal to or even significantly greater than the distance D.

It will be noted here that the curved bearing zone may have any curved geometric shape required (circular, with circular sectors of different radius, elliptical,

parabolic, etc.). It will be understood in particular that there may be one or more constant radii of curvature, and/or one radius of curvature varying continuously.

5 Due to a less pronounced curvature of the curved bearing zone, the actions are very considerably reduced as is the fatigue of the strand of string, because the material of the latter is much less stressed, and this is particularly important with modern cutting strings
10 comprising arrangements (teeth, etc.) intended to facilitate cutting, and/or arrangements (recesses, protrusions, etc) intended to reduce noise during rotation, and/or zones of different materials (filled polyamides, etc.) intended for example to increase wear
15 resistance.

 The disc-shaped part 110 also comprises, on a section of the string strand passageway zone 112, a cavity 114 intended to receive a string locking shoe that will be described later. For the moment, mention will be
20 made here that this cavity opens out onto the string passageway zone and comprises on the opposite side a vertical, unbevelled surface oriented at an angle relative to the axis A of the string passageway 112, and also comprises, adjacent to the extremity of the surface
25 116 furthest away from the axis A, a blind recess 117 intended for the wedging of a shoe pressure spring as will be seen in detail later.

 Also represented in Figure 4 are holes 118 suitable for being traversed by screws or studs for the assembly
30 of the part 110 with one or more other disc-shaped parts, designed in similar manner.

Finally, Figure 4 shows that the part 110 comprises, with a symmetry of revolution of 180° relative to the arrangements described above, some second passageway, bearing and locking arrangements for a second strand of, bearing and locking arrangements for a second strand of, string, these arrangements being indicated by the same reference marks plus a "prime" mark.

Figure 5 shows in greater detail a cutting head implemented by assembling a first disc-shaped part 110a, comprising the arrangements as illustrated in figure 4, and a second disc-shaped part 110b comprising corresponding arrangements, with a mirror symmetry, such that all these arrangements are placed on top of their counterparts belonging to the other part 110a during assembly.

It is understood that such an assembly forms string strand passageways in regular lozenge shape. By using strands of cutting string of generally square cross-section and slightly smaller than the cross-section of the passageways formed in the head, these passageways retain the strands in an inclination such that it is a ridge of each string strand which will constitute a leading zone for cutting, to thus improve cutting efficiency.

It will be observed however that such a head may be used with cutting string strands of any cross-section, provided that they can be engaged without being trapped in a string passageway.

It is understood that, on the basis of the arrangements as described with reference to Figure 4, Figure 5 implements a cutting head with two strings situated at the same level in vertical direction and exiting from the head in an oblique direction relative to

a strictly radial direction, in two diametrically opposed places.

Figure 6 illustrates in elevation another disc-shaped part 110c, constituting a third intermediate part of the head.

This part 110c comprises two sets of arrangements like those represented in Figure 4, respectively on each of its two faces, with preferably a mutual offset of 90°. One of these sets of arrangements forms counterpart arrangements of those of the part 110a, whereas the other of these sets of arrangements forms counterpart arrangements of those of the part 110b. As a corollary, to fit the intermediate part 110c, the arrangements of the parts 110a and 110b are mutually offset at a 90° angle.

It is understood that, in this way, a cutting head is implemented comprising an upper level with two string strands with diametrically opposed outlets, and a lower level with two other string strands with diametrically opposed outlets also, but offset by 90° in relation to the first ones.

This cutting head is illustrated in elevation in Figure 7. Shown in this figure are two openings, respectively 113ac and 113cb, offset at an angle of 90° and belonging respectively to the two levels, the openings for the outlet of the strings not having been represented in this figure.

It has been observed that such an arrangement of strings, with two levels, advantageously provided chopping of the cut plant material when the distance between the planes of the string levels was well chosen. More particularly, and still with reference to Figure 7,

it has been observed that, if the distance H2 between the respective planes Pab and Pbc of the two string levels is equal to or greater than approximately 1.8 times the height H1 of a string (corresponding substantially to the height of its passageway), and preferably equal to or less than approximately 5 times this same height H1, then particularly satisfactory chopping is obtained. For example, with a string of square cross-section with a side length of 4 mm, that is a diagonal measuring approximately 5.6 mm, the height offset between the two cutting planes is greater than approximately 10 mm.

In such a configuration, chopping is equally favoured if, as described above, the string outlets are offset at an angle to one another. For preference, and as also described, this offset is such that, in circumferential direction, the string outlets are regularly spaced.

However, irregularly spaced string outlets (which is obtained in particular if the angular offset between the arrangements of the upper level and those of the lower level is not 90°), a satisfactory result is also obtained.

Figure 8 represents a schematic view from above of the cutting head in Figure 7. Installed in this cutting head are three strands of string 300 which project at the string outlet 115 and which stop substantially at the openings 113. Also represented in this figure are the curved bearing surfaces 120 for the strands of string. The direction of rotation of the head is illustrated by the arrow F.

In addition, it is understood in the light of the foregoing that by using two intermediate parts of the

type of part 110c, or more, and two terminal parts 110a and 110, a head can be implemented with any number of levels.

For example, by using an intermediate part that has
5 its upper and lower arrangements mutually offset by 60° , and by providing two of such intermediate parts between the upper and lower parts 110a, 110b, a three-level cutting head is implemented with string outlets regularly distributed in a circumferential direction.

10 Figure 8A illustrates in perspective the curved bearing surface 120 formed by the head for one individual strand of string 300, represented by a part of its length.

It is understood that such a curved bearing surface
15 is formed by the curved bearing zones 120a, 120b of the two adjacent disc-shaped parts 110a and 110b (in the case of a version such as the one in Figure 5), which in turn belong to the 45° bevels 111'' of the respective parts.

This curved bearing surface therefore presents a V-
20 shaped profile with a 90° bottom angle, that is a profile suited to the cross-section of the string 300 at the outlet of its passageway. Such a bearing surface is therefore used to retain the string in its optimal cutting orientation at all times, and in particular when,
25 under the effect of resistance from the plants, it comes to rest against the bearing surface 120.

Naturally, the profile of the curved bearing surface will be adapted according to the type of cross-section of the string. In this regard, even in the case of a string
30 of circular cross-section, it can be envisaged that the string rests on a curved bearing zone having a recessed circular profile. This minimizes the fatigue of the

string and increases the cutting efficiency by stabilizing its trajectory in the cutting plane when it comes to rest against the said zone. In particular, it avoids wasting kinetic energy in a direction transverse to the direction of cutting (vertical direction in use).

Figures 9 and 10 illustrate the string locking mechanism, mounted inside a pair of disc-shaped parts (parts 110a and 110b in the basic form of implementation with a single cutting level). This mechanism comprises a shoe 400 placed in a housing defined by the cavity 114 formed in one of the disc-shaped parts (see Figure 4), here 110a, and by the counterpart cavity defined in the other disc-shaped part, here 110b, which is juxtaposed to it.

This shoe 400 possesses a first face possessing a plurality of teeth 404 extending transversely to the axis A of the string passageway 112 and intended to bite into the cutting string 300 engaged in the said passageway 112, and an opposite face 402 extending at an oblique angle relative to the abovementioned first face and intended to rest against the rear face of its housing, defined by the faces 116 of the two disc-shaped parts.

A pressure spring 500 acts between a spring seat defined jointly by the blind recesses 117 of the two disc-shaped parts, and a recess 408 formed in a pressure region of the shoe 400, situated in the region of greatest height of the said shoe.

On the opposite side (front side), the shoe possesses an inclined section 406 directed at an oblique angle towards the top from the tooth 404 situated furthest forward.

The cutting strand of string 300, pre-cut to the required length, is engaged in its passageway 112 from its outlet opening 115, in the direction of the arrow F' in Figure 9. Thus, it pushes back the shoe 400 against
5 the (moderate) force of the spring 500, the shoe thus being able to rise by sliding against the rear face 116, 116 of its housing by the amount necessary to let the strand of string pass. The strand of string is pushed preferably until its left-hand extremity in Figure 9
10 reaches the region of the opening 113, as illustrated in this same figure. The operator can thus ensure that the string has been fully engaged beyond the locking shoe. It will be noted here that the inclined front section 406 guides the strand of string so that it passes correctly
15 under the shoe 400, on the toothed side.

It is well understood that, as soon as a pulling force is exerted on the strand of string in the direction opposite to the arrow F', which is typically the case when the device is working, by friction and impacts
20 against the plants, the shoe 400, which actes as a one-way lock, tends to exert on the strand of string 300, through its teeth 404, a retention force by gripping which is all the greater as the pulling force increases, this being so due to the inclined face 116, 116 of the
25 housing, providing a wedge effect in cooperation with the face 402 of the shoe.

Particular advantages of such a locking mechanism with sliding shoe, in particular when compared with the known mechanisms with toothed cam or similar, reside on
30 the one hand in that the retention force exerted on the strand of string by the shoe, supported extremely firmly and solidly by the rear surface 116, 116 of the shoe

housing 114, 114, can be extremely strong and on the other hand in that the extent, according to the length of the string 300, over which the teeth 404 cooperate with the string, can be much greater than with a known cam
5 mechanism.

Other advantages are (i) that the strand of string can be easily inserted into the passageway through the opening 115 and easily removed from the passageway through the opposite opening 113, both being located at
10 the periphery of the head, and (ii) that the locking mechanism can be placed between the passageway 112 and the periphery of the head, i.e. without interfering with the central region of the head in which the arrangements (recess for shaft and nut) for mounting the head on the
15 cutting device are to be positioned.

In the embodiment in Figures 9 and 10, and as is shown in Figure 10, the teeth 404 retaining the strand of string extend in a rectilinear manner in a direction transverse to the string.

20 According to another advantageous aspect, it can be envisaged that the string strand locking element (moreover whether it is a sliding shoe, a pivoting cam, or any other gripping element), is shaped in a manner to improve the retention of the string.

25 Thus, while in Figures 9 and 10 the cooperation between the teeth 404 and the string occurs simply at the level of the string ridge situated opposite the shoe, it is envisaged, as illustrated in Figures 11 and 12, that the teeth adopt a profile suited to the shape of the
30 string. In these figures, there are two series of teeth 404a, 404b oriented at 90° to one another to form a profile comprising a recess 403. As a result, each series

of teeth may cooperate with a whole face, or a substantial part of such a face, of a string in the case in point of a square cross-section, and the extent of the cooperation between the shoe and the string to retain the latter is further increased.

More generally, any recessed profile can be envisaged at the level of the teeth of the shoe 400 to better receive the string, irrespective of the shape of the cross-section of the latter.

Thus Figure 13 illustrates the case in which the region of the teeth of the shoe 400 has a profile with a central curved recess, and two series of teeth 404a, 404b of convex profile either side of this recess. In this case, it is primarily the double row of contact between the teeth and the string which increases the gripping force.

It will be observed here that the locking shoes in Figures 11, 12 and 13 have an improved string retention efficiency not only with a string of square cross-section disposed as a lozenge, as described, but also with many other cross-sections of string, and in particular a circular cross-section.

Figure 14 for its part illustrates the case in which, with a cutting string 300 of circular cross-section, use is made of a row of teeth 404 having a convexity suitable for receiving the string, with a radius of curvature of the string and a radius of curvature of the profile of the teeth preferably similar to one another.

It is understood that the use of the string locking element with a recessed profile zone of contact with the

string applies not only to the case of a shoe, but also to the case of an element of another type such as a cam.

Thus Figures 15 and 16 illustrate the locking of a cutting string 300, in this case of circular cross-section, with the aid of a cam 400 mounted on a pivot 401 and acted upon by a pressure spring 500. The teeth 404 are disposed on a circular sector eccentric in relation to the axis of rotation defined by the pivot 401.

It is observed in this embodiment that the cam has two rows of teeth 404a, 404b generally straight in the extension of one another (see Figure 16), these two rows being separated by a central groove 403. Such a profile of teeth here further improves the locking of the string with many shapes of string.

Naturally, the present invention is not limited to the embodiments described and represented, and those skilled in the art will be able to provide many variants and modifications.

Moreover, it is understood that the different aspects of the new cutting head described in the foregoing may most frequently be implemented independently of one another or combined in different manners.

CLAIMS

- 1.. A cutting head for a brush cutter, edge trimmer or similar, of the type comprising a passageway (112) for a cutting string (300) and at least one fillet (120) to support the string extending between a string outlet region of the said passageway and a peripheral region of the head, characterized in that the surface of the fillet presents a recessed profile (120a, 120b) which is substantially complementary to a part of the cross-section of the cutting string (300), in order to guide the cutting string in this recess when the string flexes in a direction opposite to the rotation of the head to rest against the fillet.
2. A cutting head according to Claim 1, characterized in that the recess (120a, 120b) formed in the fillet (120) joins the string passageway in a substantially continuous manner.
3. A cutting head according to Claim 2, characterized in that the fillet (120) is situated on a widening of the string passageway in the vicinity of a string outlet (115).
4. A cutting head according to one of Claims 1 to 3, characterized in that the profile of the surface of the fillet (120) is constant.
5. A cutting head according to one of Claims 1 to 4, characterized in that the string passageway (112) is

disposed so as to maintain the cutting string (300) in a given orientation.

6. A cutting head according to one of Claims 1 to 5, characterized in that the string (300) has a polygonal cross-section, with a ridge situated at the level of its trailing edge.

7. A cutting head according to Claim 6, characterized in that the recessed profile (120a, 120b) is in the general form of a V.

8. A cutting head according to one of Claims 6 and 7, characterized in that the string (300) possesses a cutting ridge at the level of its leading edge.

9. A cutting head according to one of Claims 1 to 8, characterized in that the fillet (120) joins the peripheral region of the head substantially tangentially.

20

10. A cutting head according to one of Claims 1 to 9, characterized in that a secondary fillet (122) is provided on the side of the string passageway opposite the fillet (120) with recessed profile, and in that this secondary fillet also presents a recessed profile.

25

11. A cutting head according to Claim 10, characterized in that the cutting string (300) has a cross-section which is symmetrical in relation to an axial mid-plane, and in that the recessed profiles of the two fillets are identical.

30

12. A cutting head according to one of Claims 1 to 11, characterized in that the recess (120a, 120b) of the fillet or of each fillet is formed in the region where the two parts (110a, 110b) assembled to form together the string passageway (112) and the fillet (120) or the fillets (120, 122) meet.

13. A vegetation cutting device such as a brush cutter, edge trimmer or similar, characterized in that it comprises a cutting head (100) according to one of claims 1 to 12 and a motor suitable for driving said head in rotation.

FIG. 1

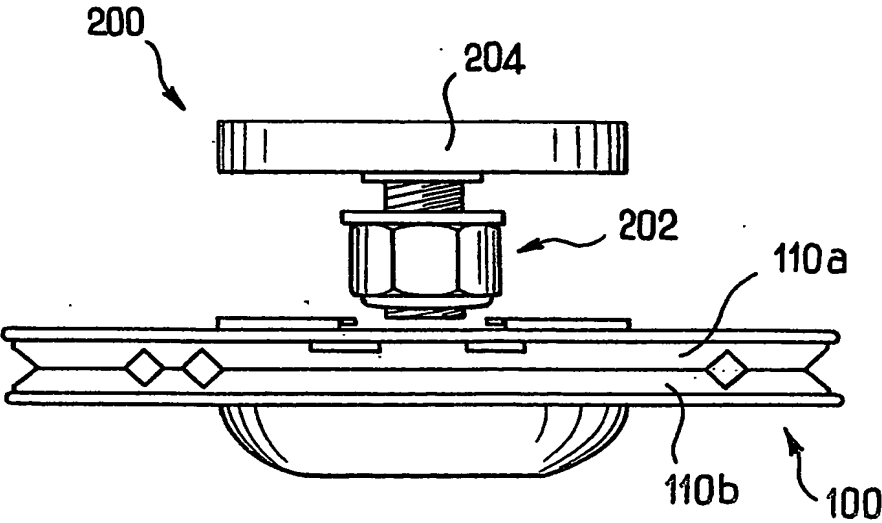


FIG. 2

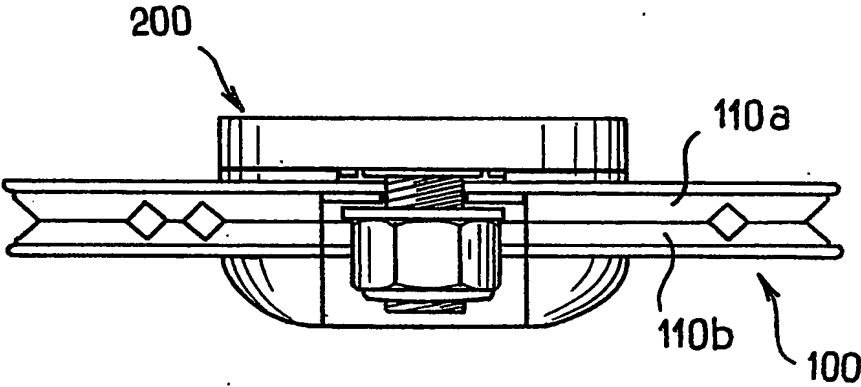


FIG. 3

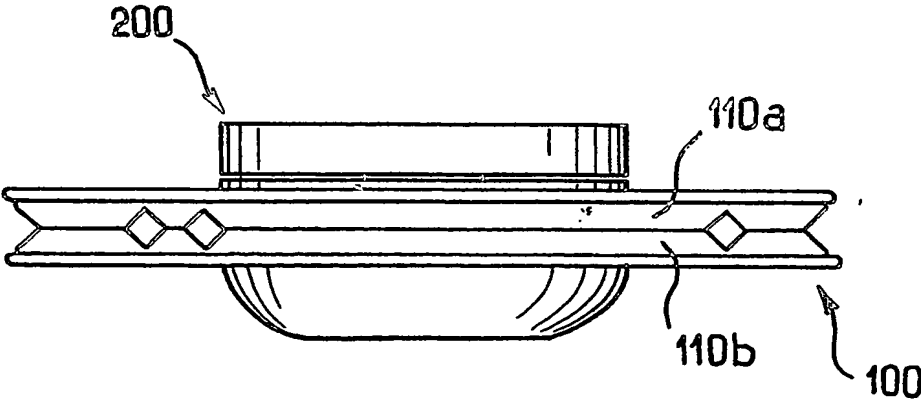
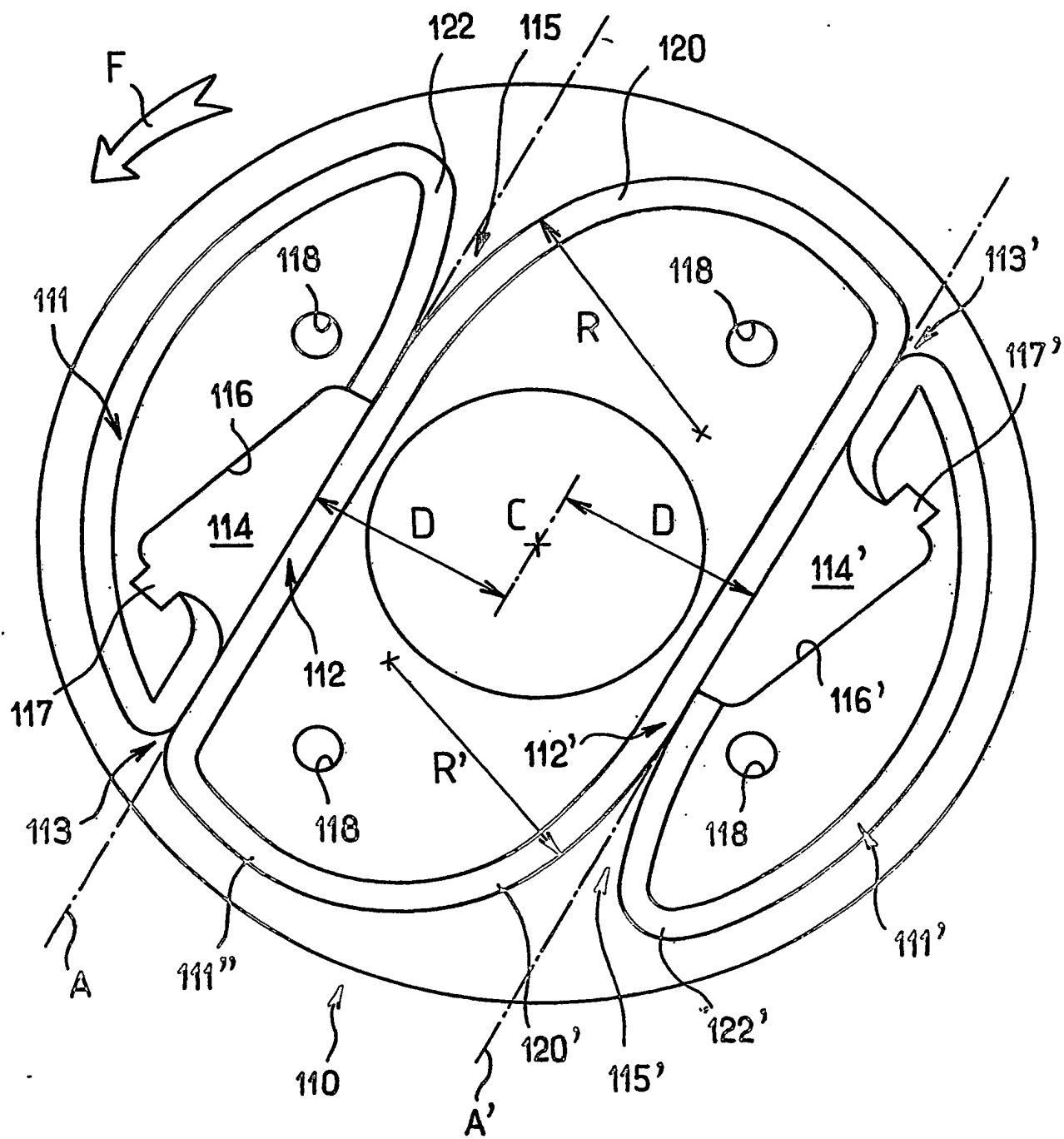
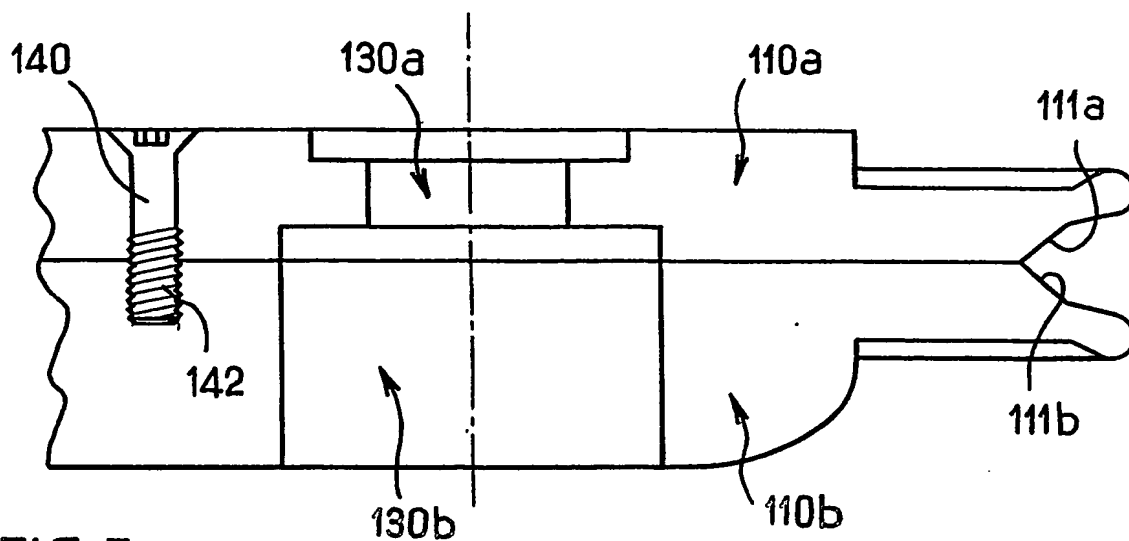
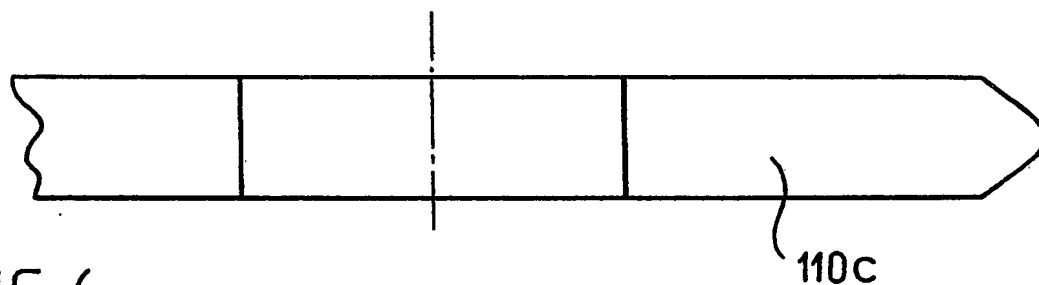
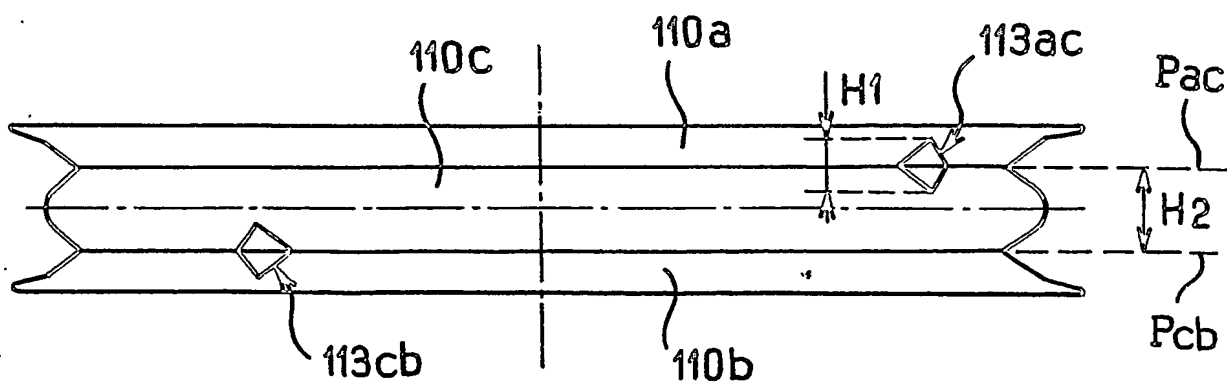
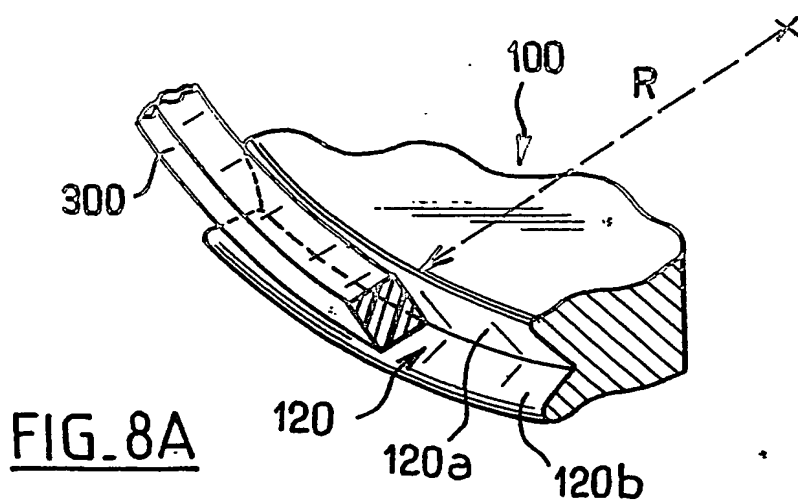
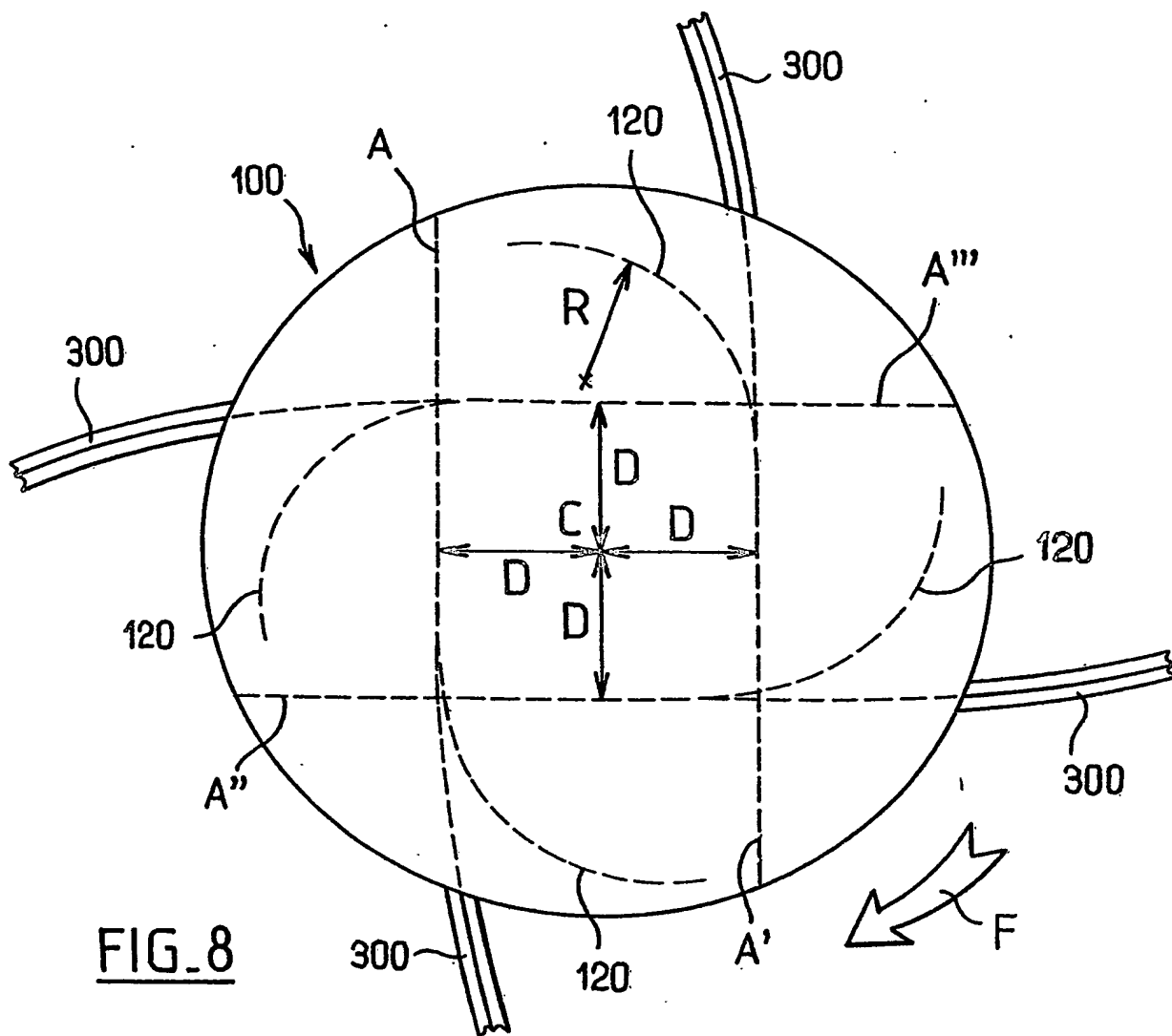


FIG. 4

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FIG. 5FIG. 6FIG. 7

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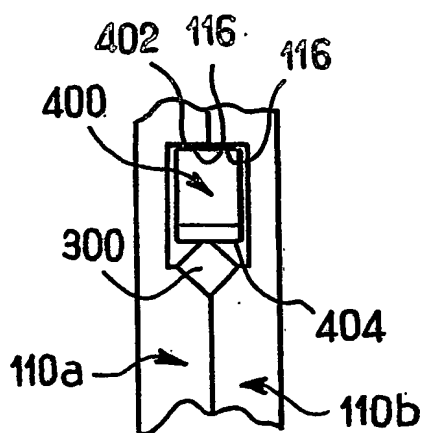
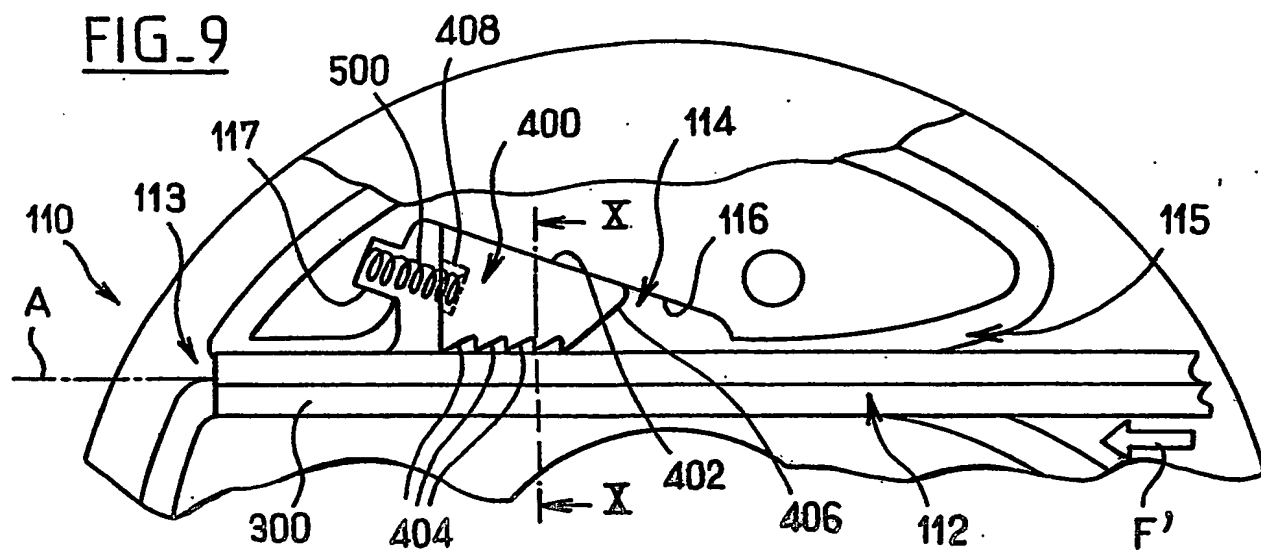


FIG. 10

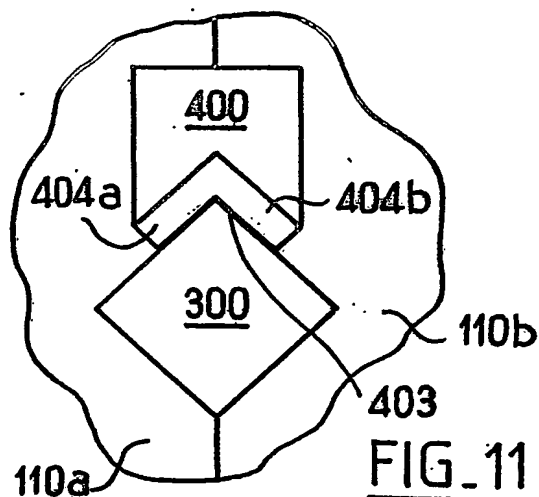


FIG. 11

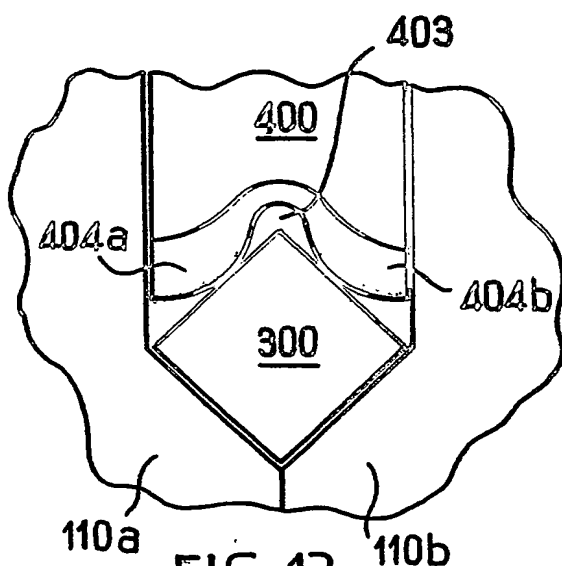


FIG. 13

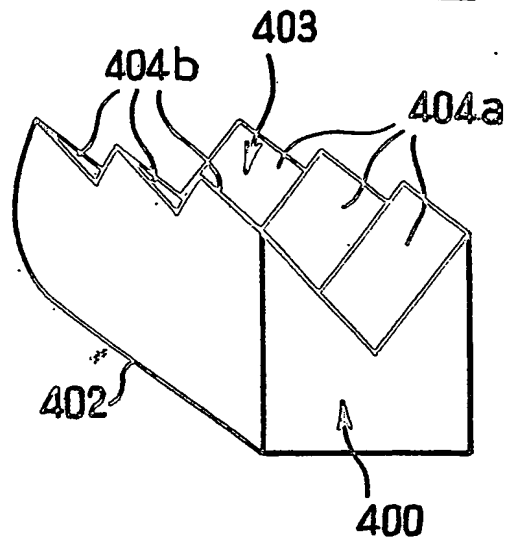


FIG. 12

FIG. 14

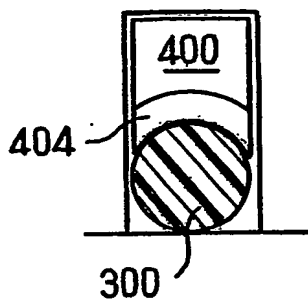


FIG. 15

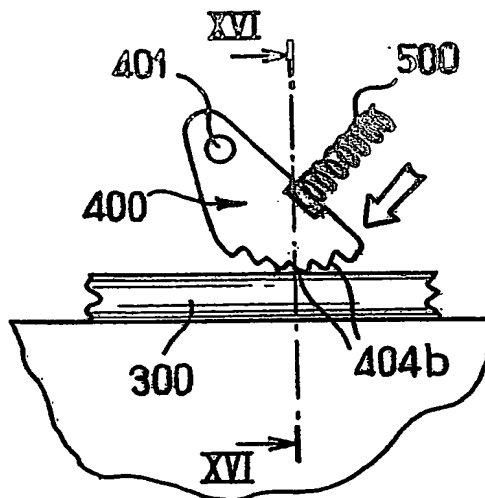
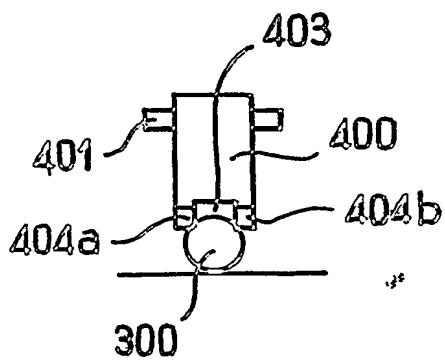


FIG. 16



INTERNATIONAL SEARCH REPORT

PCT/IB2004/000436

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A01D34/416

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A01D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	US 4 054 992 A (BALLAS GEORGE C ET AL) 25 October 1977 (1977-10-25) column 10, line 29 - line 61 figures 4-6	1-5, 9-11, 13 6-8, 12
Y	US 6 161 292 A (MORABIT VINCENT D ET AL) 19 December 2000 (2000-12-19) column 9, line 38 - line 39 figures 3C, 9C	6-8
Y	US 6 401 344 B1 (GRAVES DAVID ROLAND ET AL) 11 June 2002 (2002-06-11) figure 11	12
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Date of the actual completion of the international search

1 July 2004

Date of mailing of the international search report

16/07/2004

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